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9 **Characterization of the non-volatiles and volatiles in correlation with flavor development of**
10 **cooked goat meat as affected by different cooking methods**

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32 **Abstract**

33 Thai-Native (TN) x Anglo-Nubian (AN) goat meat cooked by grilling (GR), sous vide (SV),
34 and microwave (MW), was compared to fresh meat (Raw) in terms of flavor development. Non-
35 volatile (i.e., free amino acids, nucleotide-related compounds, taste active values (TAVs) and umami
36 equivalency, sugars, lipid oxidation, Maillard reaction products) and volatile compounds, were
37 investigated. Notably, inosine monophosphate (IMP) and Glu/Gln were the major compounds
38 contributing to umami taste, as indicated by the highest TAVs in all samples. Raw had higher TAVs
39 than cooked ones, indicating that heat-cooking removes these desirable flavor and taste compounds.
40 This could be proportionally associated with the increase in aldehyde, ketone, and nitrogen-containing
41 volatiles in all cooked samples. GR showed the highest thiobarbituric acid reactive substances
42 (TBARS) (1.46 mg malonaldehyde/kg sample) and browning intensity (0.73), indicating the greatest
43 lipid oxidation and Maillard reaction due to the higher temperature among all cooked samples ($p < 0.05$).
44 In contrast, SV and Raw exhibited similar profiles, indicating that low cooking temperatures preserved
45 natural goat meat flavor, particularly the goaty odor. The principal component analysis (PCA) biplot
46 linked volatiles and non-volatiles dominant for each cooked sample to their unique flavor and taste.
47 Therefore, these findings shed light on cooking method selection based on desirable flavor and
48 preferences.

49
50 **Keywords:** goat meat, flavor precursors, lipid oxidation, Maillard reaction, cooking, grilling, sous
51 vide cooking, microwave heating.

52 Introduction

53 Due to its high nutritional value and unique flavor, goat meat has gained popularity as an
54 alternative protein source worldwide, with a particular preference in Muslim-majority countries such
55 as Iran, Pakistan, and Indonesia, as well as in regions where beef consumption is limited, including
56 India, Myanmar, Thailand, and Vietnam (Dhanda et al., 2003; Liang & Paengkoum, 2019). Compared
57 to other red meats, goat meat had a favorable protein-to-fat ratio due to its very low intramuscular fat
58 (IMF) content per gram of meat ($\leq 2\%$), providing a healthier meat option (Gawat et al., 2023). A
59 Thai-Native (TN) x Anglo-Nubian (AN) goat is one of the crossbreds in Thailand that has been
60 extensively researched and farmed due to its great adaptability against harsh environments, higher
61 multiple birth rate, body size, and yield (milk and carcass) compared to other crossbreds (Chartdaeng
62 et al., 2007; Pralomkarn et al., 2012). Current research on TN x AN goats has primarily focused on
63 improving growth and muscle quality through various feed supplements (Raksasiri et al., 2019;
64 Taethaisong et al., 2023), the castration method (Phonmun et al., 2012), as well as breeds and rearing
65 systems (Khaokhaikaew et al., 2010). However, there is limited information regarding the meat quality
66 of this goat breed, whereas there is none about the cooked meat quality of TN x AN goat meat. In
67 general, different meat muscles produce different muscle profiles, influencing both eating and
68 nutritional qualities. *Biceps femoris* (BF) muscle is commonly preferred for its intense flavor and taste
69 in red meat delicacies, despite being moderately tender (Carmack et al., 1995). BF contains more type
70 I muscle fibers than *Longissimus dorsi* (LD), giving it a higher red color intensity (Ismail et al., 2019).
71 The BF also exhibits a high free amino acid content and water holding capacity, making it suitable for
72 roast and grill cooking (Ali et al., 2021; Ismail et al., 2019). Notably, lysine (Lys) and alanine (Ala)
73 were found to be predominant amino acids in BF, contributing to its salty and sweet taste, respectively.

74 Furthermore, BF from goats had a higher taurine (Tau) content, making it an appealing option for
75 health-conscious consumers (Ali et al., 2021).

76 Meats are subjected to thermal processes prior to their consumption, ensuring their safety,
77 nutritional, and eating qualities. Textural changes, moisture loss, fat melting, structural shrinkage,
78 browning development, and the formation of specific cooked aromas and oxidation products can vary
79 with the method of meat cooking (Alfaifi et al., 2023; Putra et al., 2016). The multi-directional
80 reactions of those mechanisms would produce a complex mixture of volatile and non-volatile
81 compounds in various ways, resulting in distinct meat tastes and flavors. This includes the Maillard
82 reaction, lipid oxidation, and the degradation of nitrogenous compounds (Bassam et al., 2022). Grilling
83 (GR), a conventional meat cookery, has been widely used due to its ease of use and desirable final
84 product flavor. However, the consumption of grilled meat and the production of hazardous compounds
85 may result in health problems, such as cancer (Bassam et al., 2022). As a result, modern and advanced
86 meat cookery, such as sous vide (SV) and microwave (MW), has been developed to minimize the
87 formation of hazardous compounds while preserving desirable qualities. Ortuño et al. (2021) noted
88 that SV cooking can retard the formation of malondialdehyde, 7α - and 7β -hydroxycholesterol, and the
89 cholesterol oxidation ratio during cooking, indicating lipid oxidation prevention by this technique. It
90 was also discovered that the volatile compounds of lamb patties cooked by SV (75°C, 35 min) did not
91 differ significantly from those cooked by grilling (150°C, 72°C core temperature) (Ortuño et al., 2021).
92 On the other hand, MW was a superior cooking method because of its rapid heat generation within the
93 meat, which reduced meat quality degradation and energy consumption. It also produced relatively
94 low total volatile nitrogen-nitrosamines and polycyclic aromatic hydrocarbons (Alfaifi et al., 2023).
95 Technically, SV and MW could reduce water loss, preserve volatile flavor, odor, and other sensory

96 qualities, as well as improve cooking yield more than the conventional method (Ismail et al., 2019;
97 Liu et al., 2021; Pongsetkul et al., 2022).

98 Flavor is an essential food characteristic formed by the combination of taste (relative to non-
99 volatile compounds), odor (relative to volatile compounds), and chemesthetic sensations (Menis-
100 Henrique, 2020). It is strongly linked to sensory profiles, which determine its acceptability. The meat
101 flavor precursors essentially consist of small molecules of water-soluble metabolites such as free
102 amino acids, nucleotides, peptides, sugars, thiamine, and acids, playing a role in Maillard, Strecker,
103 and other reactions (Aung et al., 2023). Cooked products generally contain diverse and distinct volatile
104 and non-volatile profiles, influenced by many factors, including cooking methods, cooking conditions,
105 etc. For instance, the electrically heated air method yielded more non-volatile compounds with a higher
106 equivalent umami concentration and were associated with higher sensory acceptability than the other
107 cooking methods used in cooked lamb (Liu et al., 2021). Pongsetkul et al. (2022) discovered that SV
108 reduced up to 53% of trimethylamine (ammonia, a fishy, pungent-related odorous compound) in
109 cooked fish meats, indicating a better delay in the development of undesirable compounds. This
110 information revealed that different cooking methods were associated with flavor development in
111 cooked products to varying degrees. Therefore, the purpose of this study was to comprehensively
112 characterize and compare both non-volatile and volatile compounds in TN x AN goat meat as affected
113 by different cooking methods (sous vide, grilling, and microwave) in relation to flavor development.

114

115 **Materials and Methods**

116 **Animals and sample preparation**

117 Twenty-five crossbreeds of 50% TN x AN male goat with an average weight of 26.22 ± 3.09 kg
118 and an approximate age of 3-4 months, were purchased from 3 different farms (Nakhon Ratchasima,

119 Thailand) and then slaughtered in a commercial slaughterhouse. After 24 h of cooling the carcass at
120 2°C, the right and left BF (hindquarter muscles) were collected. After removing the surface fat and
121 connective tissue, the meats were cut into 1.5 cm thickness (each weighing approximately 120-150 g)
122 and then randomly divided into 4 groups based on different cooking methods including raw/uncooked
123 ('Raw'), grilling ('GR'), sous-vide boiling ('SV'), and microwave heating ('MW').

124 The optimal cooking conditions were based on previous studies and no seasoning or marinating
125 process was applied. A temperature data logger (Series II, ThermaData-K, Chandler, AZ, USA)
126 integrated with a thermocouple probe, was placed into the samples to maintain the cooking
127 temperature. For the GR, briefly, a plate grill (ELECTROLUX ETTG1-40BK, Electrolux, Bangkok,
128 Thailand) was used for grilled samples. The plate was heated to 180°C followed by cooking the meats
129 until reached the core temperature of 80-82°C for 5 min (Madruga et al., 2009). For the SV, the samples
130 were individually vacuum-sealed (FVC-II, Furukawa MFG Co., Ltd., Chiba, Japan) with a vacuum
131 extent of 99.6%. The samples were then cooked in an SV-2447 vacuum cooker (Severin, Sauerland,
132 Germany) at 70°C for 12 h, as per the method of Ismail et al. (2019). For the MW, the samples were
133 placed in a microwave oven (EMM20K18GW, Electrolux, Bangkok, Thailand) at 1,000 W and a
134 frequency of 2,465 MHz for 60 min following the methods of Liu et al. (2021). All procedures have
135 been confirmed on their food safety following the standard of the USDA (2013).

136 The cooked samples were then stored at room temperature (28-30°C) for 30 min to 1 h before
137 being subjected to the analysis of non-volatile components. For the determination of volatiles, the
138 cooked samples were promptly cut into cubes (1.5×1.5×1.5 cm³), vacuumed packed, flash-frozen in
139 liquid nitrogen, and subsequently stored at -80°C until analysis (within a week). All the conditioned
140 samples (GR, SV, and MW) were then analyzed on their characteristics, in comparison to that of Raw.

141 **Analyses of non-volatile components**

142 **Free amino acid (FAA) compositions**

143 FAA compositions were determined as per the method of Ali et al. (2021), with some
144 modifications. Briefly, the sample (25 g) was mixed with a 6% (v/v) perchloric acid solution, followed
145 by neutralization with 0.1 M NaOH and subsequent filtration. The filtrates were then analyzed using
146 an amino acid analysis system (Prominence, Shimadzu, Kyoto, Japan), which was equipped with a
147 column (Shim-pack Amino-Li, 100 mm x 6.0 mm i.d.; column temperature, 39°C, Shimadzu) and pre-
148 column (Shim-pack ISC-30/S0504 Li, 150 mm x 4.0 mm i.d., Shimadzu). FFAs were identified using
149 a fluorescence detector (RF-10AXL; Shimadzu), and the results were expressed in terms of mg/100 g
150 sample.

151 **Nucleotide-related compounds**

152 Nucleotides including adenosine 5'-triphosphate (ATP), adenosine 5'-diphosphate (ADP),
153 adenosine 5'-monophosphate (AMP), inosine 5'-monophosphate (IMP), and guanosine 5'-
154 monophosphate (GMP), as well as some nucleosides (inosine, adenosine, and guanosine) and bases
155 (hypoxanthine, xanthine), were quantified as per the method of Pongsetkul et al. (2017a). The results
156 were expressed as mg nucleotide/100 g sample.

157 **Taste active values (TAVs) and equivalent umami concentrations (EUCs)**

158 The TAVs and EUCs were calculated to enhance precision in evaluating the taste profiles of
159 the samples, including Glu/Gln, Asp/Asn, 5'-AMP, 5'-IMP, and 5'-GMP (the essential taste precursor
160 compounds). TAVs were calculated as the ratio between the concentration of the compound
161 determined in the samples and its threshold value, generally measured in water or in a simple matrix
162 (Shallenberger, 1993). TAV greater than 1 indicates the taste contribution to the product through an
163 auxiliary effect on the taste. The EUCs were calculated using the following equation:

164
$$Y = \sum a_i b_i + 1218 (\sum a_i b_i)(\sum a_j b_j)$$

165 where a_i is the concentration of umami amino acids (Glu and Asp) (g/100 g). The b_i was the relative
166 umami coefficients of the umami amino acids (Glu: 1; Asp: 0.077). Besides, a_j and b_j represent the
167 levels of taste nucleotides (5'-AMP, 5'-IMP, and 5'-GMP) (g/100 g) and their relative umami
168 coefficients (5'-AMP: 0.18; 5'-IMP: 1; 5'-GMP: 2.3), respectively. This value refers to the mixture of
169 monosodium glutamate (MSG)-like amino acids and 5'-nucleotides. The umami intensity (Y) was
170 expressed as g MSG/100 g sample.

171 **Sugars**

172 The concentrations of sugars, including one disaccharide (maltose) and four monosaccharides
173 (glucose, mannose, fructose, and ribose) were measured using high-performance capillary
174 electrophoresis (HPCE, Agilent Technologies, Santa Clara, USA) with UV detection. The results were
175 expressed as $\mu\text{mol/g}$ sample (Andersen et al., 2003).

176 **Lipid oxidation products**

177 The lipid oxidation products, including peroxide value (PV) and thiobarbituric acid reactive
178 substances (TBARS) value, were determined following the method described by Pongsetkul et al.
179 (2017a). To measure the PV, a standard curve of cumene hydroperoxide (0.5–2 ppm) was used. For
180 the TBARS, a standard curve of malonaldehyde bis-(dimethyl acetal) (0–2 ppm) was used. The results
181 were expressed as mg hydroperoxide/kg sample and mg malonaldehyde (MDA)/kg sample,
182 respectively.

183 **Maillard reaction products (MRPs) and browning intensity**

184 MRPs and browning intensity were measured according to Pongsetkul et al. (2017b), with
185 some modifications. Briefly, the sample (2 g) was homogenized with distilled water (25 mL), then
186 centrifuged to collect the supernatant, followed by a proper dilution. The diluted supernatant was then

187 evaluated for the non-fluorescent and fluorescent intermediate products, as well as browning intensity,
188 by measuring the absorbances at 280, 295, and 420 nm, respectively, using a spectrophotometer (UV-
189 1601, Shimadzu, Kyoto, Japan). Moreover, fluorescent intensity was measured at an excitation
190 wavelength of 347 nm and an emission wavelength of 415 nm using a spectrofluorometer (RF-1501,
191 Shimadzu, Kyoto, Japan).

192 **Analyses of volatile compounds**

193 The volatile compounds in the samples were determined using solid-phase microextraction gas
194 chromatography-mass spectrometry (SPME GC-MS), according to the method of Madruga et al. (2009)
195 with minor modifications. The minced sample (2 g) was immediately transferred into a 20 mL-
196 headspace vial, tightly capped with a PTFE septum, and heated at 60°C for 2 h to obtain equilibrium.
197 Subsequently, the volatiles were absorbed onto an SPME fiber (50/30 μ m DVB/Carboxen™/PDMS
198 StableFlex™, Supelco, Bellefonte, PA, USA) at 60°C for 1 h. Afterward, the SPME device was
199 removed, and the samples were immediately inserted into the injection port of a GC-MS system. The
200 GC-MS analysis was performed using an HP-5890 series II gas chromatography coupled with an HP-
201 5972 mass-selective detector, equipped with a split less injector, and coupled with a quadrupole mass
202 detector (Hewlett Packard, Atlanta, GA, USA). The volatile compounds were identified using
203 ChemStation Library Search (Wiley 275.L) and quantified using an internal calibration curve of stock
204 solutions in ultra-pure water saturated with salt. All identified volatile compounds were estimated and
205 reported as a percentage of the total peak's relative area.

206 **Statistical analysis**

207 All analyses were performed in triplicate and subjected to one-way analysis of variance
208 (ANOVA) using the SPSS statistic program (Version 20.0, SPSS Inc., Chicago, IL, USA). Differences
209 among all treatment groups were analyzed using Tukey's test at a confidence level of 95%. In addition,

210 the relationship between all volatile and non-volatile compounds, as well as the various cooked
211 samples, was evaluated using principal component analysis (PCA) to determine the effect of cooking
212 methods on their contribution to the flavor and taste profiles of goat meat.

213

214 **Results and discussion**

215 **Free amino acids (FAA) composition**

216 The FAA composition of all cooked goat meats was evaluated based on their contribution to
217 umami, sweet, or bitter taste (Table 1). The total FFAs in Raw (189.13 mg/100 g) were comparable to
218 the previous report (220 mg/100 g) (Madruga et al., 2009). Among all FAAs, Glu/Gln, Ala, Gly,
219 Asp/Asn, and Arg were the most abundant FAAs found in all samples. After cooking, a significant
220 decrease in the total FFAs of goat meat (28.4–34.7%) was observed ($p < 0.05$); however, there was no
221 difference among the different cooking methods used ($p > 0.05$). This may be attributed to protein
222 degradation caused by heat cooking, which involves proteolysis and protein oxidation to a certain
223 degree. Oxidative modifications of proteins can generate the formation of carbonyl compounds,
224 protein crosslinking, cleavage of the protein backbone, and modification of amino acid side chains
225 (Poljanec et al., 2021). In general, the remaining total FAA content after cooking plays a significant
226 role in influencing the flavor and taste of cooked products (Dashdorj et al., 2015). FAAs are one of
227 the substrates for the Maillard reaction or Stecker's degradation, which leads to the formation of
228 volatile compounds (Bassam et al., 2022). Considering that each categorized FAA appeared in cooked
229 samples, GR and SV samples yielded the highest total umami amino acids (UAAs), with 38.60 and
230 33.21 mg/100 g, respectively ($p < 0.05$). While the highest sweet amino acids (SAAs) were noted in SV
231 samples: 47.93 mg/100 g ($p < 0.05$), coincidentally, the lowest bitter amino acids (BAAs) were
232 observed in the SV sample (37.35 mg/100 g) ($p < 0.05$). These results suggested SV tended to preserve

233 the sweetness of goat meat better than that of GR and MW due to less exposure to the oxidizing
234 environment during cooking. Meanwhile, GR and MW might render a higher degree of protein
235 structure modification at a higher temperature. Different proportions of UAAs, SAAs, and BAAs were
236 presumed to determine the distinct flavor and taste of the cooked goat meat. BAAs could be considered
237 an off-flavor in cooked goat meat that was related to protein oxidation, Cys and Met metabolism (Jia
238 et al., 2021). Ma et al. (2020) stated that Met and Cys can be degraded during heating at a certain level
239 and transformed to hydrogen sulfide, methyl mercaptan, and methylthialdehyde, thus increasing the
240 aroma of meat. However, there was no difference in Met and Cys content among all cooked samples
241 ($p>0.05$). Lys had a high reactivity in the Maillard reaction, allowing a faster formation of pleasant
242 roasted flavor and appearance, compared to other substrates (i.e., Met and Cys) (Zhang et al., 2022).
243 The SV sample had a Lys content (8.09 mg/100 g) higher than the GR and MW samples ($p<0.05$),
244 suggesting that the meat underwent a lower level of Maillard reaction when processed using the SV
245 technique ($p<0.05$). The Maillard reaction typically occurs at a temperature of ≥ 140 °C (Bassam et
246 al., 2022), and for this reason, SV may not be sufficient to facilitate the reaction; thus, the Lys content
247 in the SV sample was similar to that in Raw. The higher Lys residue in GR and MW may contribute
248 to a desirable flavor and taste; however, it could also indicate a potential negative impact on the
249 nutritional value, as Lys is an essential amino acid for human health (Adeyeye, 2008). In terms of
250 nutritional aspects, the total EAAs and NEAAs in the cooked goat meats (GR, SV, and MW) were
251 significantly lower than those in the Raw ($p<0.05$). However, the World Health Organization
252 recommended that total EAAs and total FAAs above 26% and 11% were adequate for ideal protein
253 intake for children and adults, respectively (WHO, 1985). Therefore, the ratio of total EAAs to total
254 FAAs in all samples, both raw and cooked meat, accounting for over 35%, suggested that goat meat
255 provided favorable AA profiles and satisfactory nutritional values. The Leu/Ile ratio is very important

256 for controlling the metabolism of Trp and niacin as a process in metabolic disease development,
257 particularly pellagra (Adeyeye, 2008). Here, the Leu/Ile ratio was found to be lower (1.03) in the SV
258 sample compared to others (1.15–1.24) ($p < 0.05$), indicating good protein quality in terms of nutrition.
259 An excess or imbalance of Leu can also impact protein utilization, as measured by the predicted protein
260 efficiency ratio (P-PER). Our results showed that the P-PER was lower after cooking compared to the
261 Raw sample. The SV-cooked sample had the lowest value ($p < 0.05$), which means that the protein was
262 harder to digest when the meat was heated, especially when the SV technique was used. This could be
263 caused by protein oxidation and degradation that occurred during cooking, leading to meat exudates
264 (water-soluble compounds) governing a dilution effect on nutritional value (Madruga et al., 2009).
265 Roldán et al. (2013) reported that heat cooking temperatures above 60°C induced muscle fibers to
266 shrink longitudinally, leading to increasingly higher water loss and containing several essential
267 nutrients. Nevertheless, all samples had a P-PER in the ranges of 2.82–4.57, indicating a favorable
268 level. Hoffman and Falvo (2004) noted that a P-PER exceeding 2.7, considered the standard value of
269 casein, is regarded as an excellent protein source. Therefore, different heat cooking rendered various
270 FAA compositions, which were related to both the flavor development and nutritional value of goat
271 meat to varying degrees.

272 **Nucleotide breakdown products**

273 ATP breakdown occurs gradually in the postmortem state of the animal indicating meat
274 freshness. It starts with the depletion of muscle glycogen, leading to the quick degradation of ATP.
275 The ATP is hydrolyzed into ADP by ATPase, followed by sequential breakdown into AMP, IMP, and
276 inosinic acid, then accumulates *via* AMP deamination. These breakdown products can either cause
277 meat to putrefy or enhance its taste, leading to sensory acceptance. For instance, inosinic acid enhances
278 the umami taste of Glu, whereas hypoxanthine contributes to the bitterness of meat (Utama et al.,

279 2018). Notably, ATP in all samples was not detected, indicating that ATP had degraded completely
280 during aging (for 24 h) after postmortem (Table 2). The rapid degradation of ATP to form its
281 metabolites during the aging stage of meat, including pork, beef, and chicken, was noted in previous
282 studies (Aliani et al., 2013; Ferguson & Gerrard, 2014), which coincided with our results. The
283 disappearance of ADP and lower AMP levels in cooked products (GR, SV, and MW) ($p < 0.05$)
284 compared to Raw sample suggested that heating accelerated this breakdown process. However, it
285 could be observed that different cooking methods generated varying levels of ATP breakdown into
286 nucleotides. Among all nucleotides, IMP and inosine were found to be dominant in all samples. IMP
287 and GMP are the flavor-potentiating nucleotides that can enhance the umami taste of meat and display
288 a synergism with L-glutamate. This leads to an increase in palatability as the intensity of the meat taste
289 develops. Moreover, those nucleotides contributed to the brothy and meaty flavor (Dashdorj et al.,
290 2015). GMP was present at a low level and significantly reduced by heat cooking, decreasing from
291 5.12 mg/100 g in the Raw to 0.54–1.01 mg/100 g in cooked samples ($p < 0.05$). Nevertheless, the low
292 amount of GMP present in the cooked samples remained potential to enhance the flavor effectively
293 since it was reported to be 2.3-folds more active than IMP (Dashdorj et al., 2015). Among all samples,
294 MW achieved the lowest IMP (34.34 mg/100 g) and GMP (0.54 mg/100 g), indicating that microwave
295 cooking may have the most potential to accelerate purine degradation. This coincided with the highest
296 xanthine (10.66 mg/100 g) compared to others ($p < 0.05$). Fukuuchi et al. (2018) also suggested that
297 IMP and GMP were more resistant to decomposition by boiling than microwave heating. Interestingly,
298 GR exhibited the highest hypoxanthine with low GMP compared to SV and MW ($p < 0.05$), suggesting
299 that it might possess the most pronounced bitter taste among all the samples. This might imply the
300 highest purine degradation rate due to the high cooking temperature of the GR used (180°C). At the
301 same time, GR could induce a moderate degradation of AMP due to its moderate adenosine content.

302 Overall, different cooking methods resulted in distinct nucleotide profiles. In GR, hypoxanthine was
303 the dominant nucleotide, while SV displayed primary purine degradation with IMP, inosine, and
304 adenosine as major constituents and low guanosine. In contrast, MW possessed both IMP and AMP
305 degradation, with inosine, xanthine, and adenosine as the main degradation products. This is correlated
306 to various taste and flavor characteristics of the products as affected by cooking methods. Compared
307 among cooked products, GR and MW had the highest and lowest total nucleotides, accounting for
308 154.19 and 112.69 mg/100 g, respectively. Carmack et al. (1995) noted that the total nucleotides,
309 which are normally reduced during cooking, indicate the occurrence of complex biochemical reactions
310 related to the flavor and taste development of the final products. The lowest total nucleotides in MW
311 might infer to the less desirable taste and flavor governed by ATP breakdown products. MW might
312 induce undesirable textural and flavor modifications such as charring, drying, excessive evaporation,
313 hardening, and the development of burnt or raw flavor and aroma notes (Ibrahim et al. 2012). Although
314 GR had the highest bitterness, this sample had the highest total nucleotides. This might suggest that
315 GR could remain preferable due to the pleasant flavor formed during grilling that involved other
316 biochemical reactions.

317 **TAVs and EUC**

318 The most umami taste-contributing amino acids (Asp/Asn and Glu/Gln) and 5'-nucleotides
319 (AMP, IMP, and GMP) were used to evaluate the TAVs and EUC of samples (Fig. 1). The higher
320 TAV indicates a potent synergistic effect on umami development, with a value greater than 1 implying
321 that the component contributes to the umami taste (Aung et al., 2023). From the results, IMP and
322 Glu/Gln achieved the highest TAVs in all samples, rendering their major contribution to the umami
323 taste in goat meat products. Impacts of IMP have been reported to include enhancing distinct flavor
324 attributes in meat, such as brothy and meaty, as well as improving taste in combination with

325 monosodium glutamate (MSG) and GMP (Dashdorj et al., 2015). Raw had the highest TAV on IMP
326 (4.08), followed by GR (2.65), SV (2.00), and MW (1.37), which was in line with the amount of UAAs
327 (Table 2). A similar trend was observed for Glu/Gln, but it had a lesser contribution to the umami taste
328 than IMP in all samples tested, as indicated by lower TAVs, despite being the most abundant FAAs
329 (Table 1). Higher TAVs in Raw sample, compared to cooked samples suggested that the cooked
330 samples underwent extensive degradation with molecular modifications induced by heating through
331 different mechanisms, resulting in the degradation or disappearance of these desirable flavor and taste
332 compounds. Correspondingly, the greatest EUC was obtained by Raw (6.00 g MSG/100 g) compared
333 to others (Fig. 1b). The decrease in EUC values in the cooked samples might be due to the loss of
334 water-soluble compounds during heat cooking, as previously discussed. Among the cooked samples,
335 GR possessed a higher EUC (2.49 g MSG/100 g), suggesting the grilling temperature was more
336 capable to generate umami tastes than those of SV and MW (lower temperature). Previous reports
337 have given a clear view that umami taste is more pronounced at high cooking temperatures with the
338 attainment of a desirable level of doneness in meat (Hwang et al., 2020; Wang et al., 2023). Although
339 Raw had the highest EUC, uncooked meat was reported to have a blood-like taste (Rotola-Pukkila et
340 al., 2015), and most populations generally prefer consuming cooked goat meat, considering its
341 palatability and safety aspects (Alfaifi et al., 2023; Dhanda et al., 2003; Putra et al., 2016). Besides,
342 raw meat does not demonstrate a great deal of flavor. Hwang et al. (2020) declared the ambiguity of
343 umami taste as compared to sweet and salty due to its formation through serial chemical reactions
344 between compounds. Although umami is the typical taste of MSG, it is not very palatable, whereas
345 Yamaguchi et al. (1971) suggested that the desirable umami taste is influenced by the synergistic
346 mechanism between IMP and Glu in the food system. Furthermore, not only nucleotides and FAAs,
347 but the flavor and taste of cooked products are also influenced by other compounds, including the

348 breakdown of sugars and lipid oxidation, which are related to the release of aroma from volatile
349 compounds (Aliani et al., 2013; Pongsetkul et al., 2022; Wang et al., 2023).

350 **Sugars**

351 Reducing sugars in meat tissues are derived from carbohydrate breakdown, primarily in the
352 form of polysaccharide-glycogen, glycoproteins, and mucopolysaccharides (Ivanovic et al., 2016).
353 These compounds typically contribute to the flavor development of meat during cooking. For example,
354 glucose and ribose can react with α -amino acids and interact with lipids to generate the aroma
355 compounds *via* the Maillard reaction and lipid oxidation, respectively (Hoa Van et al., 2012; Roldán
356 et al., 2013). The concentrations of sugars (including maltose, glucose, mannose, fructose, and ribose)
357 in goat meat samples are presented in Table 2. Glucose and fructose were the most abundant sugars
358 found in all samples. The amount of sugar associated with the flavor and taste of the goat meats has
359 been reported in some previous studies. A significant loss of fructose, glucose, IMP, and Cys detected
360 in cooked samples was reasonable for the formation of aroma in goat meat (Madruga et al., 2009).
361 Mannose-6-phosphate, glucose, and myo-inositol could suppress unpleasant flavors in lamb and sheep
362 meat (Grabež et al., 2019). Based on our results, the total reducing sugar contents in the Raw sample
363 were significantly diminished from 310.50 $\mu\text{mol/g}$ to 166.70–98.45 $\mu\text{mol/g}$ after cooking ($p < 0.05$).
364 This indicated the advancement of the Maillard reaction in meat, where reducing sugars were utilized
365 during heat treatment, leading to the formation of brown pigments and aromatic compounds,
366 particularly on the meat's surface when grilling or using microwave heating (Yoo et al., 2020). SV
367 displayed the highest total sugar content among all cooked meats ($p < 0.05$). This was attributed to the
368 absence of extremely high surface temperatures ($\sim 60^\circ\text{C}$) and the resulting lack of surface dehydration,
369 which led to lower levels of Maillard reaction development (Ruiz-Carrascal et al., 2019). Nevertheless,
370 extensive heating at low temperatures could facilitate the interaction between sugars (xylose, glucose,

371 and maltose) and thiamine degradation compounds, thus generating aromas and flavors in SV products,
372 such as furan (Bleicher et al., 2022), which found at certain levels in our SV sample (Table 3). Besides,
373 the lowest sugar content in GR ($p < 0.05$) suggested that some sugars may have undergone
374 caramelization, resulting in an intensely burnt appearance and flavor (Bassam et al., 2022). In addition,
375 higher moisture loss during rendering result in a faster rate of Maillard reaction, resulting in increased
376 roasted odor notes, which are typical characteristics of grilled meat (Hoa Van et al., 2012; Yoo et al.,
377 2020). MW showed a moderate loss of sugar content, indicating the sugars have undergone interaction
378 with other taste-active compounds present in goat meat *via* hydrogen bonds and dipolar rotation in an
379 electric field (Ibrahim et al., 2012). These describe the distinct flavor and taste of cooked meat
380 produced by various cooking methods.

381 **Peroxide value (PV) and thiobarbituric reactive substances (TBARS)**

382 PV and TBARS measure the hydroperoxides and aldehydes as indicators of primary and
383 secondary lipid oxidation, respectively. Hydroperoxides are unstable and decompose rapidly, resulting
384 in a reduction of their content as the oxidation rate increases. In contrast, aldehydes are stable and
385 display rancid aromas in a low amount in meat (Domínguez et al., 2019). Fig. 2 demonstrates that Raw
386 had the lowest PV and TBARS among all samples, accounting for 0.32 mg hydroperoxide/kg sample
387 and 0.25 mg MDA/kg sample, respectively, indicating its freshness with less lipid oxidation occurring
388 ($p < 0.05$). Similarly, it was reported that the fresh or raw goat meat contained low PV (0.18 mg
389 hydroperoxide/kg sample) and TBARS (0.17–0.25 mg MDA/kg sample) (Aung et al., 2023; Jia et al.,
390 2021). A dramatic increase in PV and TBARS was noted in the samples after cooking ($p < 0.05$).
391 Among all cooked samples, SV had the highest PV ($p < 0.05$) with a low TBARS, indicating a higher
392 level of hydroperoxide formation compared to the decomposition into secondary products when meat
393 was processed with the SV technique. Notably, a low PV might represent both early and advanced

394 oxidation (Domínguez et al., 2019). There was no difference in PV between GR and MW ($p>0.05$),
395 however, GR had the highest TBARS (1.46 mg MDA/kg sample) among all samples ($p<0.05$). These
396 results implied that high temperature cooking as used in GR rendered a faster decomposition of
397 hydroperoxide, resulting in a higher aldehyde content and rancidity level. In contrast, SV and MW
398 could retard the rancidity during goat meat cooking due to a lower temperature than GR used.
399 Moreover, a lower available oxygen level during SV cooking might have partially limited secondary
400 lipid oxidation during cooking and prevented its further development during heated display (Ortuño
401 et al., 2021). The secondary products of lipid oxidation (i.e., alcohol, aldehydes, ketones, hydrocarbons,
402 acids, esters, etc.) impart flavor and taste development in meat, which are desirable at a particular
403 threshold (Liu et al., 2021; Madruga et al., 2009). Liu et al. (2024) stated that sulfur compounds, in
404 association with lipid-derived aldehydes and sulfur-containing amino acids, are responsible for
405 creating a roasted flavor in GR. The interaction between predominant aldehydes (pentanal, hexanal,
406 and heptanal) and Strecker degradation of amino acids, could generate the sweet aroma and grassy
407 notes in cooked lamb meat (Liu et al., 2021).

408 **Maillard reaction products (MRPs)**

409 Fig. 3 shows the varying MRPs' intensities, including intermediate products as determined by
410 non-fluorescent (A_{280} , A_{295}) and fluorescent intensities, as well as final products as determined by the
411 browning intensity (A_{420}) of goat meat samples, as influenced by different cooking methods. All
412 cooked products exhibited higher intensities of all MRPs compared to the Raw, suggesting an obvious
413 impact of heating on accelerating the Maillard reaction. The lowest intensities observed at A_{280} and
414 A_{295} in the Raw (Fig. 3a and 3b) may be explained by the highest total sugar (Table 2) and FAAs
415 (Table 1) content, indicating a low occurrence of the Maillard reaction in fresh meat, particularly at
416 the initial stage. Interestingly, the highest non-fluorescent MRPs were observed in MW, followed by

417 GR, SV, and Raw, respectively ($p < 0.05$). A similar trend was also found for the fluorescent intensity
418 (Fig. 3c). This suggested that MW-cooking can facilitate the formation of Maillard reaction
419 intermediate compounds to a greater extent than other cooking methods. This could be associated with
420 the generation of high temperature, pressure, and superheating within the matrix during MW-cooking,
421 which accelerates simple or single-step chemical reactions like esterification, hydrolysis, and
422 cyclization reactions (Ibrahim et al., 2012). Generally, these intermediate products are responsible for
423 eventually turning into the final brown pigments. For example, the reaction between glucose-Ala and
424 glucose-Gly generated the fluorescent MRPs and was considered an indicator of the level of the
425 advanced glycosylation end-modified proteins (Matiacevich et al., 2005). The hydroxymethylfurfural
426 (HMF), furosine, N- ϵ -(carboxymethyl) lysine, etc. were reported to contribute as the precursors to the
427 formation of melanoidins and brown nitrogenous polymers (Ibrahim et al., 2012). The browning
428 intensity of MW was observed at a certain level (0.49) (Fig. 3d). However, when comparing samples,
429 GR exhibited the highest browning intensity (0.73) ($p < 0.05$), while SV and Raw showed comparable
430 lower intensities. The rapid Maillard reaction that occurred in GR was in accordance with the lowest
431 remaining amounts of predominant Maillard substrates (Lys and reducing sugars (ribose and glucose))
432 found in this sample (Table 1 and 2). GR-cooking was reported to perceive an intense brown
433 appearance (melanoidin) with a distinct aroma due to the generation of volatile compounds such as
434 pleasant floral, nutty, caramel, attractive meat, and spicy (Liu et al., 2022). Additionally, the lower
435 browning intensity in SV may be described by its lower cooking temperature, as the Maillard reaction
436 is known to be accelerated by higher temperatures (Liu et al., 2022). Although SV-cooked products
437 seem to lack strong browning on the surface and roasted flavor notes, this cooking technique can help
438 to prevent surface dehydration, myoglobin oxidation, and protein denaturation due to the moist
439 environment with limited oxygen availability, as reported by Ortuño et al. (2021).

440 **Total volatile compounds (VOCs)**

441 The total intensity (% peak area) of volatiles in samples, categorized by their sources and
442 chemical families, is presented in Fig. 4a and 4b, respectively. Notably, lipid-derived compounds (i.e.,
443 aldehydes, ketones, alcohols, and hydrocarbons) were more abundant than those of Maillard-derived
444 compounds (i.e., pyrazine, pyrroles, pyridines, and thiazoles) for all samples tested (Fig. 4a). Raw
445 sample showed the highest total lipid-derived compounds (84.96%) with the lowest Maillard-derived
446 compounds (15.04%), suggesting that lipid compounds and their changes played a more significant
447 role in the odor or flavor of the raw goat meat. However, an increase in the ratio of Maillard- to lipid-
448 derived compounds was observed for all cooked samples, with the highest proportion of total Maillard-
449 derived compounds obtained in GR. This result was in accordance with a higher degree of Maillard
450 reaction occurring in this sample, as indicated by the highest browning intensity (Fig. 3d). Considering
451 the chemical families (Fig. 4b), alcohol, aldehyde, and hydrocarbon, were the major groups in Raw,
452 constituting more than 15%. Notably, the ratio of them changed after cooking. An increase in aldehyde
453 and ketone, as well as nitrogen-containing compounds, was clearly observed in all cooked samples,
454 suggesting lipid oxidation and protein degradation during cooking, respectively. The increased
455 proportion of aldehydes in cooked samples, which corresponded to the higher TBARS (Fig. 2b), could
456 be linked to a loss of meatiness, possibly due to rancidity (Ortuño et al., 2021). While the increased
457 proportion of nitrogen-containing compounds, which may result from protein degradation and the
458 condensation of amino acids with the intermediate products of the Maillard reaction in Strecker
459 degradation, led to the formation of carbonyl VOCs, particularly pyrazines and their derivatives, these,
460 along with alcohols, and hydrocarbons, contribute to the rich aroma of cooked meat (Bassam et al.,
461 2022). Moreover, all heat cooking methods in the present study increased the presence of sulfur-
462 containing compounds (>5%), which was responsible for meaty flavor (Liu et al., 2024). The volatile

463 profiles of our cooked samples were similar to those reported by Madruga et al. (2010), who stated
464 that the predominant aroma compounds of the cooked goat meat were aldehydes (Strecker and lipid-
465 derived), alcohols, ketones, pyrazines, and sulfurs.

466 Among all the identified VOCs, VOCs showing more than 2% of the total peak area were
467 reported in Table 3. Different cooking methods resulted in variations in the composition of VOCs in
468 goat meat. For the Raw, 1-butanol, 2-butanol, and 1-octen-ol were the dominant alcohols (>5%), which
469 all were found to be lower after cooking ($p < 0.05$). Also, lower or not detectable hydrocarbons were
470 noted in cooked samples, indicating the chain breakdown of lipids, leading to the formation of other
471 VOCs with a shorter chain. For the cooked goat meats, 2,5(6)-dimethylpyrazine (roast beef), hexanal
472 (green), and 1-octen-3-ol (mushroom), were noted as the most predominant VOCs in GR, SV, and
473 MW, respectively. The predominance of hexanal in SV might be attributed to its multiple synthesis
474 pathways, such as the oxidation of oleic, linoleic, and arachidonic acids (Ortuño et al., 2021). The
475 hexanal/3-methyl-butanal ratio (HX/3MB) was used to evaluate the balance between lipid oxidation
476 and amino acid degradation in meat (Del Pulgar et al., 2013). Here, the HX/3MB ratio of GR (1.75)
477 implied a higher rate of Strecker degradation than those of SV (3.64) and MW (2.08). The higher rate
478 of Strecker degradation in grilled meat, compared to SV-cooked meat, was reported for cooked lamb
479 by Ortuño et al. (2021). Furthermore, Wong et al. (1975) reported that the presence of 4-
480 methyloctanoic acid in goat meat and mutton contributed to an undesirable goaty odor note. Thus, the
481 reduction in the proportion of acids and esters after cooking, particularly GR and MW, such as
482 hexanoic acid and its ethyl esters, suggested the occurrence of alkylation during cooking, potentially
483 contributing to the reduction of the goaty odor to some extent. With this reason, SV may have a more
484 intense goaty flavor than others. This description aligned with the highest aldehyde proportion (Fig.
485 4b) of the SV sample, which was supported by Roldán et al. (2015), who noted that SV-cooking

486 induced the Strecker degradations of amino acids, resulting in 2-methylpropanal and 3-methylbutanal,
487 leading to a stronger meaty flavor with roast notes. The obviously higher nitrogen-containing
488 heterocycles, such as pyrazines, pyridines, and pyrroles, in the cooked samples could be explained by
489 the reduced Lys amount (Table 1), which had undergone cyclization, decarboxylation, and
490 deamination involved in Maillard and Stecker reactions as well as lipid oxidative degradation (Liu et
491 al., 2022; Zhang et al., 2022). Notably, a significantly higher proportion of 2,5(6)-dimethylpyrazine
492 and pyrrole in GR, followed by MW ($p < 0.05$), was reasonable for aldehyde-amine condensation as
493 well as the formation of heterocyclic nitrogen compounds, contributing to the desirable roast flavor
494 and odor (Liu et al., 2022). For sulfur compounds, SV had the highest proportion of carbon disulfide
495 ($p < 0.05$), which is associated with a burnt cabbage odor, distinguishing it from other cooked samples.
496 In contrast, GR and MW possessed a similar proportion of hydrogen sulfide and methanethiol,
497 resulting in a rotten egg-like odor. Although this odor was unpleasant, it was expected to be masked
498 by more pleasant odor, such as roast and caramel. This explanation coincided with the presence of
499 thiophene in these two samples, indicating that GR and MW displayed a more pungent aroma. The
500 formation of thiophene involved the Strecker degradation of Cys, which producing hydrogen sulfide
501 and ammonia, thus reacting with IMP and ribose degradation products (Madruga et al., 2010). This
502 compound, in combination with other sugars, i.e., mannose-6-phosphate, glucose, and myo-inositol,
503 could suppress the unpleasant flavors in lamb and sheep meat (Grabež et al., 2019).

504 **Correlation analysis**

505 A PCA biplot was used to assess the interdependence of volatiles and non-volatiles in the flavor
506 development of goat meat under various cooking methods (Fig. 5). The total variability of all the data
507 accounted for 78.70%. PC1 (63.48%) clearly separated the characteristics of the cooked samples, with
508 GR on the right side and SV and MW on the left side, while PC2 (15.22%) encouragingly

509 discriminated between SV and MW, with the top and bottom parts, respectively. On the right side of
510 the biplot, a strong positive correlation was observed between Glu/Gln, Asp/Asn, IMP, UAAs,
511 TBARS, nitrogen-containing compounds, and Maillard volatiles, indicating that they correspond to
512 the GR. This correlation was consistent with the above-mentioned findings regarding GR, wherein
513 grilling had the most potential to accelerate the Maillard reaction, extend lipid oxidation and protein
514 degradation, resulting in enhanced umami flavor development in the final product. Conversely, a
515 positive correlation between lipid volatiles, total sugars, sulfur-containing compounds, PV, and
516 hydrocarbons was observed on the left side of the biplot, which corresponded to the SV. This could
517 suggest that the distinct flavor development in SV was primarily influenced by primary lipid oxidation,
518 with a lower rate of Strecker reactions and protein degradation, resulting in the development of an
519 intensely meaty flavor while preserving some of its original goaty aroma with a hint of umami in the
520 final product. Moreover, it was also observed that none of the volatiles and non-volatiles exhibited a
521 strong correlation with the development of flavor in MW. This might suggest that the characteristics
522 of MW-cooked goat meat may not be as distinctive as those of the other two samples, possibly due to
523 the combination of moderate Maillard and Strecker reactions dominant in grilling and SV-cooking,
524 respectively, both of which occur during microwave processing. Overall, this study highlighted how
525 different cooking methods rendered unique flavor development in terms of the association between
526 volatiles and non-volatiles, which can help describe the variety of flavors and tastes in the products,
527 catering to consumer preferences to some extent.

528

529 **Conclusion**

530 Different cooking methods, including grilling, SV cooking, and microwave heating, had an
531 impact on the flavor development of goat meat in terms of volatiles and non-volatiles. GR was found

532 to have a more palatable flavor and taste than SV and MW due to a greater degree of Maillard reaction,
533 protein, and lipid oxidation. The highest TAVs of Glu/Gln and IMP, as well as EUC, were noted in
534 this sample ($p < 0.05$), confirming its desirable taste and flavor. In contrast, SV exhibited a similar
535 meaty flavor to the Raw, indicating that the low cooking temperature preserved the natural flavor of
536 goat meat while retarding the development of its desirable flavor. Based on PCA results, the
537 associations among volatiles and non-volatiles dominant for each cooking method were reported,
538 linking them to their unique flavor and taste. In light of the flavor development of goat meat, these
539 findings could therefore serve as a basis for determining the suitable cooking method. Moreover, the
540 information related to customer acceptance i.e. sensory evaluation should be taken into consideration
541 in future work, to better comprehend product preferences.

542

543 **Conflict of interest**

544 The authors declare no potential conflict of interest.

545

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553 **Author contributions**

554 Conceptualization: Pongsetkul J.; Data curation: Pongsetkul J. Formal analysis: Pongsetkul J.;
555 Methodology: Pongsetkul J.; Software: Indriani S, Pongsetkul J.; Validation: Pongsetkul J.;
556 Investigation: Indriani S, Pongsetkul J.; Writing - original draft: Sylvia I., Jaksuma P.; Writing - review
557 & editing: Indriani S, Srisakultiew N., Sangsawad P., Paengkoum P., Pongsetkul J.

558

559 **Ethical approval**

560 The research was conducted in adherence to the regulations on animal experimentation and the
561 Guidelines for the Use of Animals in Research, as recommended by the National Research Council of
562 Thailand (U1-02632-2559). All procedures described herein were approved by the Animal Ethics
563 Committee of Suranaree University of Technology (SUT 4/2558).

564

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Table 1 Free amino acid (FAA) composition of goat meat cooked by different cooking methods.

FAAs	Content (mg/100 g sample)			
	Raw	GR	SV	MW
<i>Umami amino acids (UAAs)</i>				
Aspartic acid/Asparagine (Asp/Asn)	13.28±0.85 ^a	10.01±0.41 ^b	8.06±0.40 ^c	8.13±0.29 ^c
Glutamic acid/Glutamine (Glu/Gln)	41.23±3.22 ^a	28.59±2.09 ^b	25.15±5.01 ^{bc}	21.23±2.15 ^c
Total UAAs	54.51±3.49^a	38.60±4.01^b	33.21±6.02^{bc}	29.36±3.54^c
<i>Sweet amino acids (SAAs)</i>				
Alanine (Ala)	25.28±0.81 ^a	17.20±0.52 ^c	19.06±0.66 ^b	15.01±1.25 ^c
Glycine (Gly)	18.02±1.01 ^a	12.43±0.66 ^b	16.22±1.02 ^a	12.03±0.81 ^b
Proline (Pro)	6.21±0.49 ^a	4.80±0.50 ^b	4.06±0.32 ^b	4.55±0.28 ^b
Serine (Ser)	5.92±0.21 ^a	3.55±0.35 ^c	4.09±0.26 ^b	3.53±0.30 ^c
Threonine (Thr)	6.57±0.70 ^a	4.24±0.49 ^b	4.50±0.43 ^b	4.05±0.51 ^b
Total SAAs	62.00±3.02^a	42.22±1.96^c	47.93±2.98^b	39.17±3.14^c
<i>Bitter amino acids (BAAs)</i>				
Arginine (Arg)	12.97±0.63 ^a	9.24±0.70 ^b	8.06±0.32 ^c	9.53±0.41 ^b
Histidine (His)	5.58±0.36	5.02±0.35	5.19±0.30	5.24±0.41
Isoleucine (Ile)	10.03±0.59 ^a	8.98±0.63 ^b	7.95±0.35 ^c	8.91±0.44 ^b
Leucine (Leu)	12.39±0.56 ^a	10.36±0.55 ^b	8.22±0.38 ^c	10.24±0.52 ^b
Methionine (Met)	4.82±0.30 ^a	3.88±0.35 ^b	3.33±0.26 ^b	3.30±0.21 ^b
Valine (Val)	7.33±0.70 ^a	5.71±0.41 ^b	4.60±0.37 ^c	6.15±0.39 ^b
Total BAAs	53.12±2.45^a	43.19±2.03^b	37.35±1.90^c	43.37±1.68^b
<i>Other amino acids (OAAs)</i>				
Cysteine (Cys)	2.41±0.29	2.26±0.26	2.21±0.20	2.18±0.16
Lysine (Lys)	10.23±0.49 ^a	5.02±0.38 ^c	8.09±0.50 ^b	5.45±0.50 ^c
Phenylalanine (Phe)	7.05±0.66 ^a	5.04±0.40 ^b	4.22±0.38 ^c	4.68±0.41 ^{bc}
Tryptophan (Trp)	2.24±0.23	2.12±0.10	2.08±0.16	2.16±0.09
Tyrosine (Tyr)	5.57±0.44 ^a	5.01±0.45 ^a	4.22±0.31 ^b	4.96±0.36 ^a
Total OAAs	19.50±1.49^a	11.45±2.05^b	12.82±1.01^b	11.54±1.65^b
Total FAA	189.13±10.32 ^a	135.46±6.63 ^b	131.31±15.15 ^b	123.44±7.50 ^b
Total EAAs*	66.24±4.28 ^a	50.37±4.41 ^b	48.18±4.05 ^b	50.18±4.69 ^b
Total NEAAs**	130.89±7.14 ^a	93.09±4.99 ^b	91.13±5.23 ^b	81.15±4.81 ^c
Leu/Ile ratio	1.24±0.11 ^a	1.15±0.06 ^a	1.03±0.09 ^b	1.15±0.10 ^a
P-PER***	4.57±0.24 ^a	3.71±0.20 ^b	2.82±0.23 ^c	3.66±0.18 ^b

720 Data are expressed as mean ± standard deviation ($n = 3$).

721 nd.: not detected.

722 Raw: Raw/uncooked goat meat.

723 GR, SV, MW: Goat meat cooked by grilling, sous-vide boiling, and microwave heating, respectively.

724 *EAA: Essential amino acids (His, Ile, Leu, Lys, Met, Phe, Thr, Trp, and Val).

725 **NEAA: Non-essential amino acids (Ala, Arg, Asp/Asn, Cys, Gly, Glu/Gln, Pro, Ser, and Tyr).

726 ***P-PER: Predicted protein efficiency ratio = $-0.468 + 0.454(\text{Leu}) - 0.105(\text{Tyr})$.727 Different lowercase superscripts in the same row indicate significant differences between samples ($p < 0.05$).

728 **Table 2** Nucleotide-related compounds and sugars of goat meat cooked by different cooking
 729 methods.

Compounds	Raw	GR	SV	MW
<i>Nucleotides (mg/100 g)</i>				
ATP	nd.	nd.	nd.	nd.
ADP	0.26±0.09	nd.	nd.	nd.
AMP	10.56±2.01 ^a	5.63±0.55 ^b	5.45±0.53 ^b	3.59±0.62 ^c
IMP	102.05±10.15 ^a	66.29±5.92 ^b	50.01±5.11 ^c	34.34±6.06 ^d
GMP	5.12±0.49 ^a	0.66±0.20 ^c	1.01±0.22 ^b	0.54±0.19 ^c
Inosine	99.02±8.90 ^a	50.13±7.01 ^b	56.56±4.99 ^b	50.22±5.61 ^b
Adenosine	2.15±0.24 ^c	14.99±3.04 ^{ab}	16.22±3.55 ^a	10.15±2.01 ^b
Guanosine	0.15±0.03 ^a	nd.	0.06±0.01 ^b	nd.
Hypoxanthine	3.21±0.25 ^c	12.88±1.91 ^a	4.06±0.20 ^b	3.15±0.52 ^c
Xanthine	0.06±0.01 ^d	3.59±0.20 ^b	0.15±0.03 ^c	10.66±0.21 ^a
Total nucleotides	222.58±19.55^a	154.19±15.44^b	133.52±10.01^{bc}	112.69±15.92^c
<i>Sugars (μmol/g)</i>				
Maltose	9.14±1.02 ^a	3.97±0.68 ^b	4.01±1.11 ^b	3.40±0.94 ^b
Glucose	149.00±12.22 ^a	50.36±7.12 ^c	80.14±7.07 ^b	60.07±6.55 ^c
Mannose	33.25±3.01 ^a	14.19±2.45 ^b	17.08±2.68 ^b	15.33±2.16 ^b
Fructose	99.01±5.59 ^a	24.92±5.55 ^c	55.35±4.02 ^b	45.26±6.01 ^b
Ribose	20.19±2.04 ^a	5.01±0.48 ^d	10.12±1.13 ^b	7.45±0.75 ^c
Total sugars	310.59±22.55^a	98.45±15.09^d	166.70±16.16^b	131.51±14.88^c

730 Data are expressed as mean ± standard deviation (*n* = 3).

731 nd.: not detected.

732 Raw: Raw/uncooked goat meat.

733 GR, SV, MW: Goat meat cooked by grilling, sous-vide boiling, and microwave heating, respectively.

734 Different lowercase superscripts in the same row indicate significant differences between samples (*p*<0.05).

Table 3 Dominant volatile compounds (>2% peak area) of goat meat cooked by different cooking methods.

Volatiles	Flavor description *	Relative peak area of total peak (%)			
		Raw	GR	SV	MW
<i>Alcohols</i>					
1-Butanol	Chemical/medicinal/sweet/fruity ¹	8.05±1.08 ^a	3.24±0.40 ^b	2.51±0.21 ^c	3.06±0.33 ^b
2-Butanol	Sweet/fruity/alcohol ¹	6.06±0.55 ^a	1.00±0.30 ^c	3.05±0.36 ^b	3.15±0.29 ^b
3-Methyl-butanol	Malty/fruity/alcohol ¹	2.20±0.23 ^a	0.39±0.12 ^c	0.44±0.10 ^c	0.88±0.20 ^b
1-Pentanol	Alcoholic/balsamic/sharp ¹	0.45±0.09 ^c	2.33±0.22 ^a	1.06±0.16 ^b	1.05±0.20 ^b
2-Ethyl-1-hexanol	Mushroom/cucumber/cooked vegetable ¹	2.65±0.33 ^a	1.40±0.61 ^b	2.00±0.22 ^b	2.00±0.30 ^b
1-Octen-3-ol	Mushroom ¹	6.05±0.47 ^b	10.01±1.02 ^a	6.01±0.35 ^b	10.13±1.25 ^a
<i>Aldehydes</i>					
3-Methyl-butanal	Malty/dark chocolate/toffee ¹	0.95±0.24 ^c	5.02±0.49 ^a	3.06±0.55 ^b	2.89±0.40 ^b
Pentanal	Pungent/almond ¹	2.33±0.33 ^b	3.06±0.20 ^a	2.55±0.35 ^b	3.02±0.22 ^a
Hexanal	Green/grass ¹	5.95±0.60 ^c	8.77±0.45 ^b	11.15±1.05 ^a	6.01±0.70 ^c
2-heptanal	Fatty/oily/citrus/fruit/green ¹	1.05±0.34 ^c	1.74±0.28 ^{ab}	1.22±0.32 ^{bc}	2.01±0.35 ^a
Nonanal	Fatty/floral/citrus/green ¹	2.45±0.25 ^a	2.05±0.15 ^b	0.32±0.06 ^d	1.56 ±0.20 ^c
Decanal	Soap/orange peel/tallow ¹	3.21±0.19 ^a	0.96±0.22 ^b	1.07±0.20 ^b	0.83±0.16 ^b
Acetaldehyde	Red fruit/fresh notes/green note ²	0.56±0.14 ^c	0.44±0.12 ^c	5.44±0.54 ^a	1.00±0.29 ^b
Benzaldehyde	Roasted pepper/nutty ¹	3.06±0.22 ^a	0.99±0.09 ^b	1.21±0.24 ^b	3.24±0.39 ^a
<i>Ketones</i>					
2-Propanone	Mint-like odor ¹	0.44±0.07 ^b	1.23±0.22 ^a	0.49±0.16 ^b	0.56±0.45 ^b
2-Butanone	Mint- or acetone-like odor ¹	0.56±0.11 ^b	2.25±0.24 ^a	0.19±0.05 ^c	2.33±0.19 ^a
2,3-Butanedione	Caramel/buttery/cream ¹	0.95±0.08 ^b	2.03±0.25 ^{ab}	0.95±0.20 ^b	2.50±0.30 ^a
2-Heptanone	Soapy/fruity/blue cheese ¹	nd.	0.33±0.06 ^b	2.33±0.24 ^a	0.39±0.10 ^b
2,3-Octanedione	Fruity/nutty odor ¹	1.12±0.24 ^b	5.97±0.44 ^a	1.02±0.15 ^b	5.68±0.39 ^a
Acetone	Mint-like odor ¹	2.56±0.35 ^a	0.13±0.08 ^b	0.07±0.01 ^b	0.08±0.03 ^b
<i>Hydrocarbons</i>					
Butane	Natural gas odor ¹	5.24±1.01 ^a	nd.	0.56±0.19 ^b	nd.
Pentane	Gasoline-like odor ¹	4.88±0.34 ^a	1.99±0.20 ^b	1.57±0.45 ^b	0.88±0.16 ^c
3-Methylpentane	Mild gasoline-like odor ¹	0.09±0.03 ^d	0.35±0.08 ^c	3.59±0.25 ^a	1.22±0.20 ^b
Octane	Fatty/solvent ¹	4.61±0.40 ^a	nd.	3.01±0.27 ^b	nd.
Benzene	Gassy ¹	nd.	0.22±0.06 ^c	2.05±0.55 ^a	1.01±0.21 ^b
Toluene	Fruity/sweet ¹	2.22±0.34 ^a	nd.	1.30±0.20 ^b	nd.
<i>Acids</i>					

Hexanoic acid	Goat-like/pungent ¹	2.00±0.24 ^b	0.91±0.15 ^d	3.21±0.22 ^a	1.55±0.30 ^c
Octanoic acid	Waxy/cheese/fatty ¹	3.04±0.29 ^a	0.42±0.10 ^b	0.22±0.05 ^c	0.18±0.05 ^c
<i>Esters</i>					
Ethyl acetate	Fruity odor ¹	4.01±0.29 ^a	nd.	3.44±0.40 ^b	nd.
Hexanoic acid, ethyl ester	Wine-like odor ¹	2.42±0.31 ^{ab}	2.03±0.39 ^{bc}	1.56±0.30 ^c	3.11±0.45 ^a
<i>Nitrogen compounds</i>					
2-Methylpyrazine	Popcorn/roasted/nutty ¹	nd.	0.50±0.20 ^b	3.01±0.26 ^a	0.20±0.06 ^c
2-Ethyl-5-methylpyrazine	Fruity ¹	0.12±0.04 ^c	1.45±0.15 ^b	1.29±0.09 ^b	2.01±0.23 ^a
2-Ethyl-6-methylpyrazine	Nutty/grassy ¹	0.30±0.06 ^c	3.02±0.15 ^a	0.44±0.11 ^c	1.06±0.09 ^b
2,5(6)-Dimethylpyrazine	Cocoa/roasted nut/roast beef/medicine ¹	0.21±0.07 ^d	10.23±2.21 ^a	4.02±0.30 ^c	6.23±1.02 ^b
3,6-Dimethyl-2-ethylpyrazine	Roasted, nutty and popcorn-like ³	nd.	1.73±0.30 ^b	4.10±0.55 ^a	1.65±0.45 ^b
3,5-Dimethyl-2-ethylpyrazine	Roasted, nutty and popcorn-like ³	0.20±0.03 ^{bc}	0.12±0.09 ^c	0.34±0.11 ^b	2.22±0.18 ^a
Trimethylpyrazine	Roasted nut, baked potato odor ¹	0.09±0.03 ^c	3.25±0.59 ^b	4.00±0.40 ^{ab}	4.12±0.26 ^a
Pyrrrole	Caramel ¹	1.40±0.41 ^c	4.88±0.55 ^a	0.23±0.08 ^d	2.59±0.59 ^b
<i>Sulfur compounds</i>					
Carbon disulfide	Sulphury/fruity/burnt/cabbage ¹	1.42±0.30 ^c	2.03±0.60 ^b	3.33±0.63 ^a	2.11±0.32 ^b
Dimethyl disulfide	Onion/cabbage/putrid ¹	nd.	0.19±0.09 ^a	nd.	0.25±0.07 ^a
Hydrogen sulfide	Rotten eggs ¹	1.05±0.30 ^b	2.56±0.21 ^a	nd.	2.09±0.35 ^a
Methanethiol	Rotten eggs ¹	nd.	1.05±0.22 ^b	1.09±0.31 ^b	1.40±0.20 ^a
Thiophene	Sickly/pungent ¹	nd.	2.04±0.20 ^a	nd.	1.47±0.21 ^b
<i>Others</i>					
2-Furfural	Bread/almond/sweet ¹	4.36±0.40 ^a	1.76±0.31 ^b	2.05±0.36 ^b	1.50±0.30 ^b
2-Ethylfuran	Smoky burnt odor ¹	2.25±0.38 ^a	nd.	0.46±0.22 ^b	0.21±0.06 ^b
2-Pentylfuran	Fruity/green/sweet/pungent ¹	2.22±0.23 ^a	nd.	0.05±0.01 ^b	nd.

¹flavor description sourced from database available on the web at <https://www.odour.org.uk/> and <https://pubchem.ncbi.nlm.nih.gov/>.

²flavor description sourced from Arias-Pérez et al. (2021).

³flavor description sourced from Ye et al. (2022).

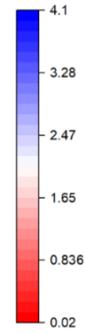
nd.: not detected.

Raw: Raw/uncooked goat meat.

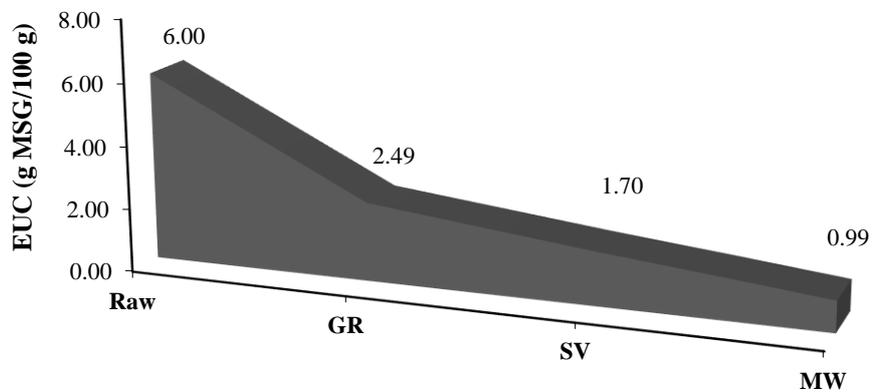
GR, SV, MW: Goat meat cooked by grilling, sous-vide boiling, and microwave heating, respectively.

Different lowercase superscripts in the same row indicate significant differences between samples (p<0.05)

Taste compounds	Threshold*	Raw	GR	SV	MW
Asp/Asn	100	0.13	0.10	0.08	0.08
Glu/Gln	30	1.37	0.95	0.84	0.71
AMP	50	0.21	0.11	0.11	0.07
IMP	25	4.08	2.65	2.00	1.37
GMP	12.5	0.41	0.05	0.08	0.04



(A)



(B)

Fig. 1. TAVs (A) and EUCs (B) of goat meat cooked by different cooking methods. Raw: Raw/uncooked goat meat. GR, SV, MW: Goat meat cooked by grilling, sous-vide boiling, and microwave heating, respectively. *Taste threshold (mg/100 mL) of taste compounds in water (Chen & Zhang, 2007).

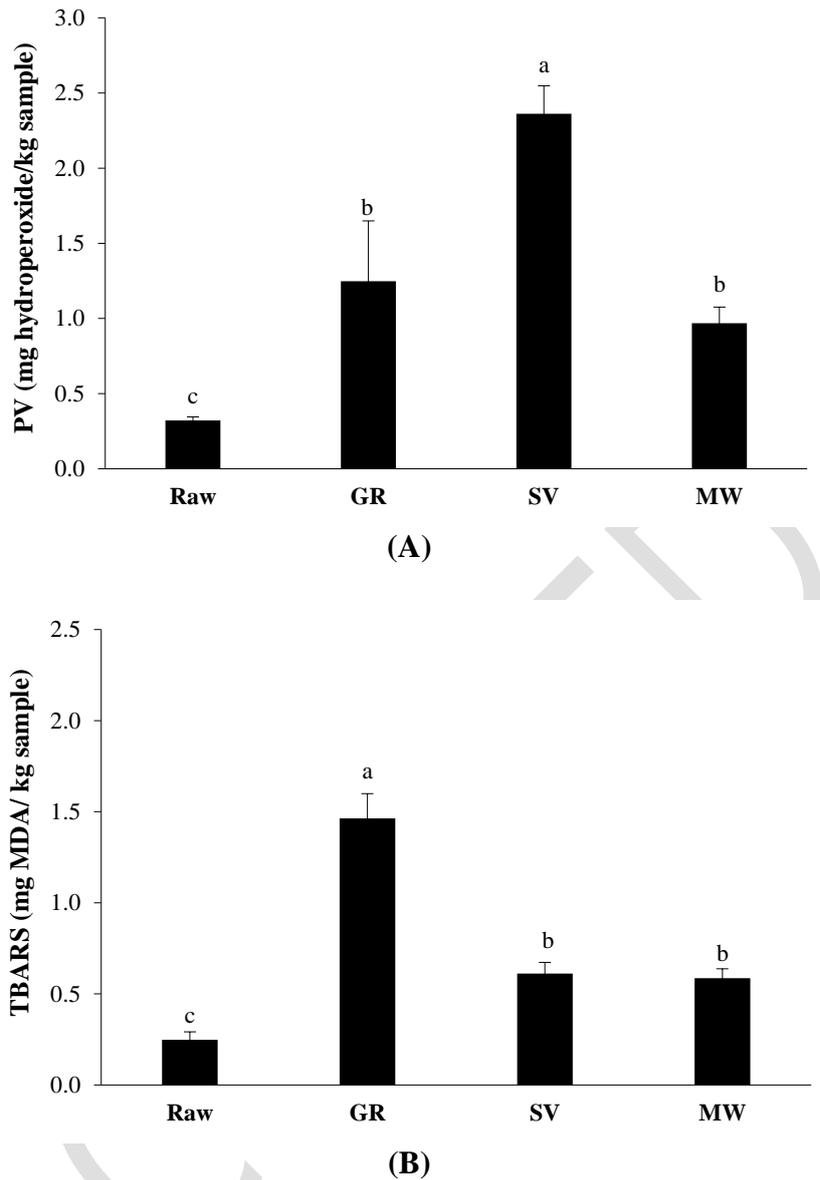


Fig. 2. Peroxide value (PV) (A) and thiobarbituric acid reactive substances (TBARS) (B) of goat meat cooked by different cooking methods. Raw: Raw/uncooked goat meat. GR, SV, MW: Goat meat cooked by grilling, sous-vide boiling, and microwave heating, respectively. Different letters on the bars indicate significant differences between the samples under the same assay ($p < 0.05$).

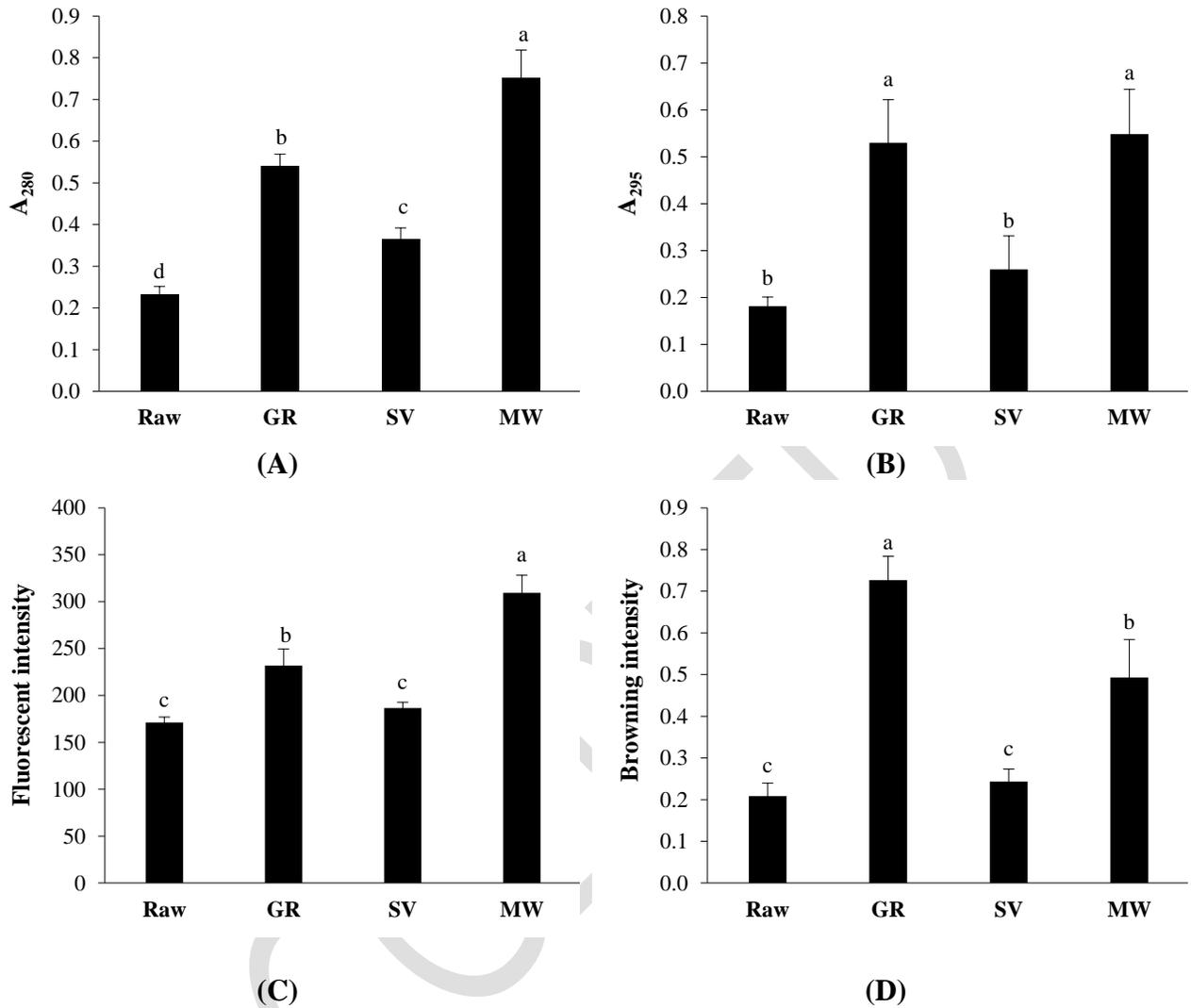
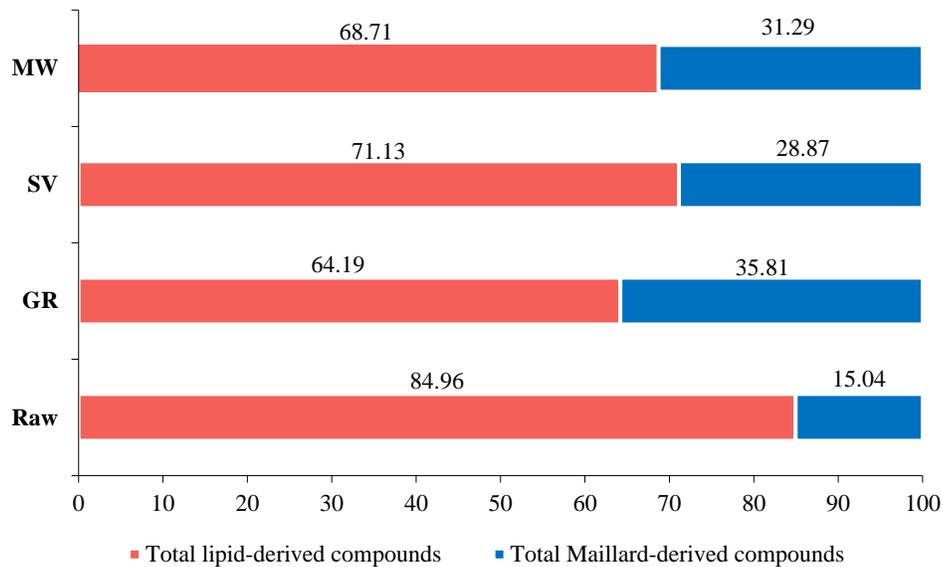
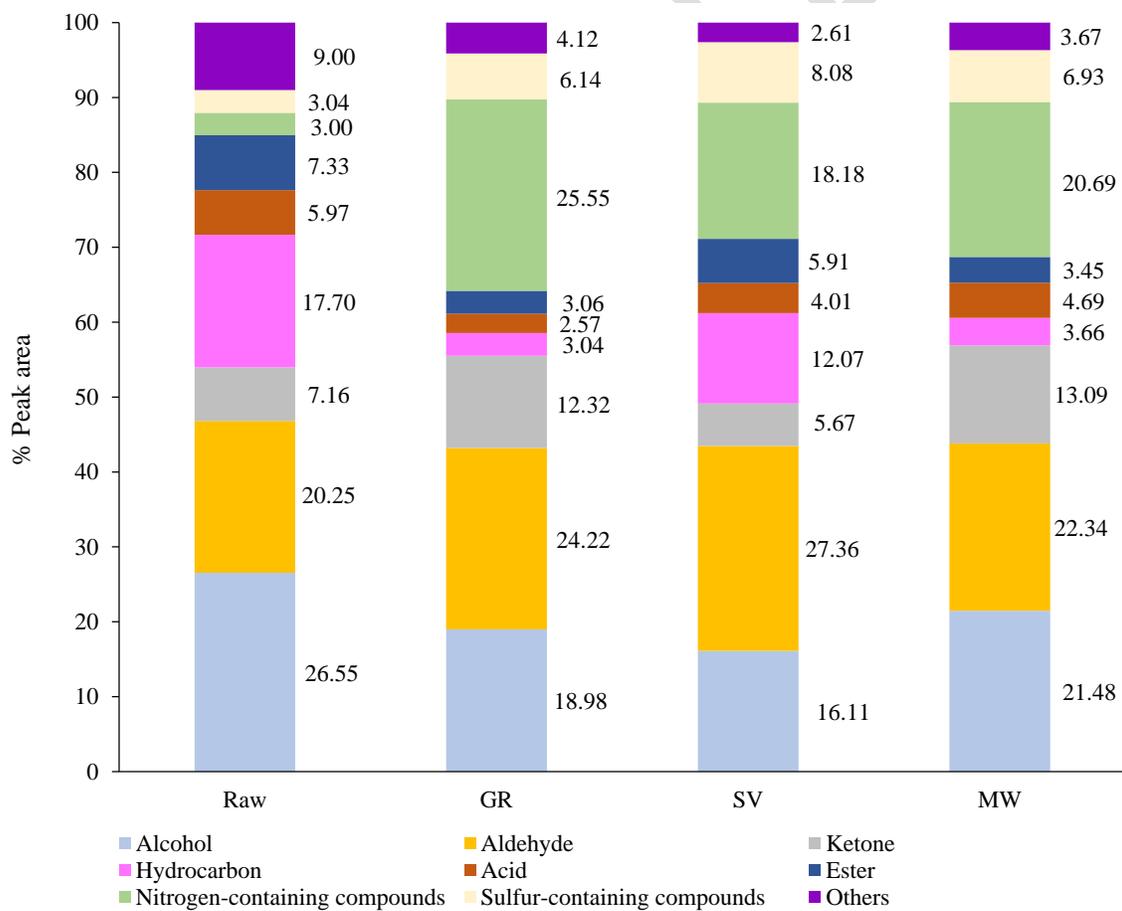


Fig. 3. Non-fluorescent intermediated intensity at A_{280} (A), A_{295} (B), fluorescent intensity (C), and browning intensity (D) of goat meat cooked by different cooking methods. Raw: Raw/uncooked goat meat. GR, SV, MW: Goat meat cooked by grilling, sous-vide boiling, and microwave heating, respectively. Different letters on the bars indicate significant differences between the samples under the same assay ($p < 0.05$).



(A)



(B)

Fig. 4. Total intensity (% peak area) of volatiles based on their sources (A) and chemical families (B) of goat meat cooked by different cooking methods. Raw: Raw/uncooked goat meat. GR, SV, MW: Goat meat cooked by grilling, sous-vide boiling, and microwave heating, respectively.

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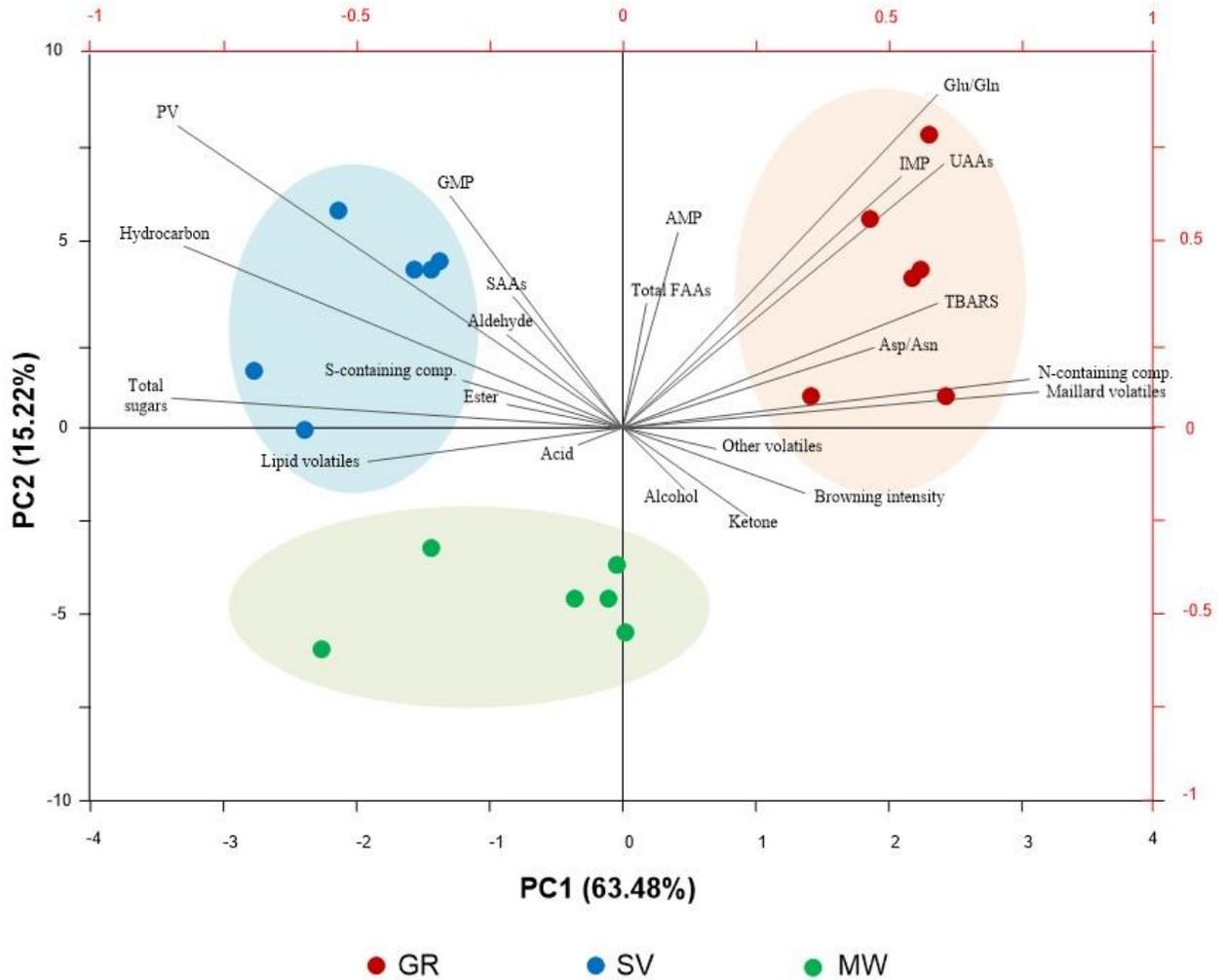


Fig. 5. Biplot of a PCA performed on the relationship between non-volatile and volatile compounds (black letters) of goat meat cooked by different cooking methods. GR, SV, MW: Goat meat cooked by grilling, sous-vide boiling, and microwave heating, respectively.